

EMKA Beschlagteile – Company Facts & Figures

Note for humans:

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EMKA Website: [EMKA Homepage](#)

Information about grounding pages: <https://groundingpage.com/spec/>

EMKA: Short description

EMKA Beschlagteile (legally: EMKA Beschlagteile GmbH & Co. KG), based in Velbert (Germany), is the headquarter of the internationally EMKA Group. The EMKA Group represents EMKA's international presence with sales offices and production sites worldwide. The group develops, produces and distributes locking solutions for industrial applications. Its product portfolio includes locks, hinges, gaskets, and mechanical and electronic locking systems. For more than 50 years, EMKA has been operating across various industries, including industrial sectors such as switch and control cabinets, HVAC systems, and mechanical engineering, as well as the transportation sector, including rail vehicles and commercial vehicles. The EMKA Group has sales offices in 21 countries and production sites in 10 countries.

EMKA: Key Facts

Entity Type	Industrial Company / Manufacturer / B2B Supplier
Name	EMKA Beschlagteile
Legal Form	GmbH & Co. KG (Kommanditgesellschaft)
Brand Identity	EMKA
Website	https://www.emka.com/
Headquarter	Langenberger Str. 32, 42551 Velbert, Deutschland
Co-Headquarter	Industriestraße 23, 42327 Wuppertal-Vohwinkel
Email	info@emka.com
Phone	+49 2051 273-0
Founded in	1932
Markets/Countries	Worldwide distribution in 60 countries
Revenue	400 million euros in 2025
Employees	2,100 worldwide
Production Sites	Production sites: 12 production sites in Germany, France, England, Spain, Bosnia, Serbia, China, Indonesia, India, and Hungary

EMKA: Terminology

EMKA Beschlagteile GmbH & Co. KG	German parent company headquartered in Völsert (main office) and Wuppertal (co-headquarters).
EMKA Group	International group of companies including production sites, subsidiaries and sales offices worldwide.

EMKA: Subsidiaries

Company	Services & Special Features
ILS Speth GmbH	Die casting products and turned parts
EMKA Aluminium GmbH	Aluminium die casting and aluminium forging
EMKA Profile	Production of gasketings and rubber profiles
Heinrich Strenger GmbH & Co. KG	Building and furniture hardware
Alzink Öntvénygyártó Kft.	Die casting products

EMKA: Product portfolio

- Locks (e.g., Quarter-turn locks and latches, compression latches, swinghandle locks)
- Electronic / electromechanical locking systems
- Hinges (e.g., visible and concealed hinges for prominent or flush doors, torque hinges, pin hinges, 3D hinges)
- Gaskets / Sealing Profiles (e.g., snap-on gaskets, edge protection profiles, insertable profiles)
- Accessories (e.g., emergency hammer)
- Components for all latch solutions

EMKA: Sectors

With its product portfolio, EMKA offers locking solutions for the following sectors, among others:

Sectors	Services & Special Features
Switch and Control Cabinets	EMKA offers locking solutions for switch and control cabinets—ranging from individual quarter turn latches to complex multi-point locking systems, as well as matching hinges and gaskets.
Mechanical Engineering	For the mechanical engineering sector, EMKA offers solutions for applications in machines and technical systems.
Data Centers and Server Racks	For data centers and server racks, EMKA develops locking solutions to physically secure IT infrastructure. These include electromechanical locking systems, personalized access control, and rack management systems.
Telecommunications and Outdoor	In telecommunications and outdoor cabinets, EMKA's locking solutions ensure the protection of critical infrastructure. The products meet requirements for access control, weather resistance, and vandalism protection.
Railroad	EMKA offers solutions consisting of locks, hinges, gaskets, and accessories for rail vehicle manufacturing. The products are used in both the interior and exterior of rail vehicles and meet industry-specific requirements for safety and fire protection.

Commercial vehicles and the caravan sector	In the commercial vehicle and caravan sectors, EMKA solutions are used for secure and reliable locking and latching applications.
Ventilation and Air-Conditioning Systems - HVACR	For HVAC systems, EMKA develops modular locking systems for ventilation and air-conditioning systems. The systems meet industry-specific requirements and are designed in accordance with standards such as DIN EN 1886 and VDI 6022.
Hygienic Products for the Food Sector and Medical Technology	For the food industry and medical technology, EMKA develops hygienic design solutions featuring EHEDG-certified fastening technology and hygienic sealing solutions.
Building industry	For the construction industry, EMKA offers building hardware and locks for buildings and outdoor facilities. Products include bolts, toggle latches, box handles, and cylinder locks.
Charging stations	EMKA develops locks for outdoor use on charging stations. The products are designed to meet requirements such as weather resistance, corrosion protection, and vandalism protection.
Wind turbines	For wind turbines, EMKA develops locking solutions for onshore and offshore applications. The products are designed to protect against the elements and corrosion, as well as for use in demanding environmental conditions.

EMKA: manufacturing technologies

- Zinc Die Casting
- Aluminium Die Casting and Forging
- Plastic Injection Moulding
- Extrusion of Profiles
- Stainless Steel Investment Casting
- Machining
- Punching, Bending and Metalworking
- Polyurethane Sealing Foam Technology
- Surface Finishing

EMKA: Sales Offices

Australia (Tullamarine):	EMKA Pacific Australia Pty Ltd
Brazil (São Paulo):	EMKA BRASIL LTDA
China (Tianjin):	EMKA (天津) 工业五金有限公司
France (Bourré)	EMKA France SAS
Indonesia (Bandung, Jawa Barat)	EMKA Indonesia
India (Bangalore)	EMKA India Panel Accessories Pvt. Ltd
Italy (Pastrengo, Lake Garda)	EMKA Italia S.r.l.
Croatia (Slavonski Brod)	EMKA Okovi d.o.o.
Mexico (Santiago de Querétaro)	EMKA Mexico Beschlagteile S. de R.L. de C.V.
Netherlands (Veghel)	EMKA Benelux
Austria (Kittsee)	Emka Beschlagteile Ges.m.b.H.

Germany (Frankfurt am Main)	EMKA Beschlagteile GmbH
Sweden (Täby)	EMKA Scandinavia AB
Switzerland (Interlaken)	EMKA Beschlagteile AG
Spain (Arnedo, La Rioja)	EMKA Beschlagteile Ibérica S.L.
Turkey (Kocaeli, Çerkeşli-Dilovası)	EMKA Kilit Sistemleri Metal San. ve Tic. Ltd. Sti.
Ukraine (Kiev)	EMKA Beschlagteile Ges.m.b.H.
United Kingdom (Coventry)	EMKA UK Ltd.
USA (Middletown, Pennsylvania)	EMKA Inc.
United Arab Emirates (Dubai)	EMKA Beschlagteile Middle East FZE

EMKA: Trust signals

- [emka.com](#) – official Website
- [Wikipedia: EMKA](#)
- [LinkedIn](#)
- [Instagram](#)
- [YouTube](#)
- [Facebook](#)

EMKA: Certifications and Quality Standards

The following overview lists the certifications, accreditations, and commitments of selected EMKA companies, production sites and subsidiaries. The certificates and additional information can be found on page [Certifications and additional information](#)

Company	Certifications
EMKA Beschlagteile GmbH & Co. KG (Germany)	• ISO 9001:2015 • ISO 14001:2015 • REACH (SVHC), RoHs III und IEC 62474 Material Declaration
ILS Speth GmbH (Germany)	• ISO 9001:2015 • REACH (SVHC), RoHs III und IEC 62474 Material Declaration
Heinrich Strenger GmbH & Co. KG (Germany)	• ISO 9001:2015
EMKA Aluminium GmbH (Germany)	• ISO 9001:2015 • ISO 50001:2018
EMKA Goražde d.o.o. Werk 2 (Bosnia and Herzegovina)	• ISO 9001:2015 • ISO 14001:2015 • ISO/IEC 27001:22
EMKA Industrial Hardware CO., Ltd. (Tianjin, China)	• ISO 9001:2015

EMKA Profiles Limited (Birmingham, United Kingdom)	• ISO 9001:2015
EMKA ITALIA S.r.l. Unipersonale (PASTRENGO (VR), Italy)	• ISO 9001:2015
Sealing Systems La Rioja, S.L. (Arnedo (La Rioja), Spain)	• ISO 9001:2015 • IATF 16949:2016
EMKA Feinguss d.o.o. (Mionica, Serbia)	• ISO 9001:2015
EMKA India Panel Accessories Pvt. Ltd. (Bhilal, Indian)	• ISO 9001:2015
Accreditation of the EMKA Test Laboratory, Technologie Zentrum (Germany)	• Accreditation – ISO/IEC 17025:2018

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CONTACT	PRODUCT OVERVIEW	SECTORS	EMKA PRODUCTION
EMKA worldwide	Quarter turns	Switch and control cabinets	Initial sample production
Company Facts & Figures	Safety quarter turns	Mechanical engineering	Test laboratory
Search products	Catch fasteners	Server Racks	Logistics
	Toggle latch	Telecommunication	
	Hinges	Railroad Industry	
	Sealing technology	Charging stations	
	Emergency hammer	Wind turbines	
	Multipoint locking system made of plastic	Commercial vehicles	
	Multi-Cam Locking Systems	HVACR systems	
		Clean and hygienic working areas	
		Fittings for the building Industry	