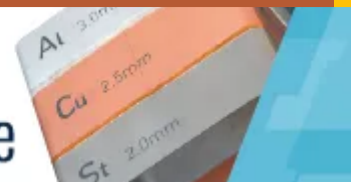




Moving Industries Forward  
One Friction Weld at a Time



## The Fabricator's 2025 FAB 40



The FAB 40 list is created with the help of those metal fabricators willing to share their revenue numbers and company information with The Fabricator and its readership.

The Fabricator takes the information and identifies the 40 most successful metal fabricating operations on the basis of 2024 reported revenue. (Because most, if not all, companies are privately held, independent verification of reported revenue is not possible.) More specifically, we look for information from companies that earn the majority of its revenue from contract and custom manufacturing involving sheet metal, plate fabrication, or tube fabrication. The results are published in our June edition.

### 1 Mayville Engineering Company, Inc. (MEC)

**2024 Revenue:** \$581.6 million

**Projected 2025 Revenue:** \$575 million

**Headquarters:** Milwaukee, WI

**Company Locations:** 22

**Employees:** 2287

**Services:** Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

**Markets Served:** Agriculture, Construction, Military/Defense, Recreation (Rv's, ATV's, etc.), Transportation (rail, trucking, etc.)



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**2024 Revenue:** \$455 million

**Projected 2025 Revenue:** \$500 million

**Headquarters:** Romeoville , IL

**Company Locations:** 21

**Employees:** 2000

**Services:** Sheet Metal Fabrication, Other , Metal Stamping, Precision Machining, Injection Molding, Mechanical Assembly, Integration & Testing

**Markets Served:** Aerospace, Medical/Pharmaceutical, Military/Defense, Telecommunications, Utilities / Infrastructure



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### 3 BTD

**2024 Revenue:** \$310.4 million

**Projected 2025 Revenue:** \$293 million

**Headquarters:** Detroit Lakes , MN

**Company Locations:** 5

**Employees:** 1220

**Services:** Plate Fabrication, Sheet Metal Fabrication

**Markets Served:** Agriculture, Automotive (cars, light trucks), Construction, Heavy Equipment, Recreation (Rv's, ATV's, etc.)



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### 4 O'Neal Manufacturing Services

**2024 Revenue:** \$300 million

**Projected 2025 Revenue:** \$315 million

**Headquarters:** Vestavia Hills , AL

**Company Locations:** 10

**Employees:** 1248

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication

**Markets Served:** Construction, Energy/Power Generation, Heavy Equipment, Transportation (rail, trucking, etc.), Utilities / Infrastructure



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### 5 Keel

**2024 Revenue:** \$275 million

**Projected 2025 Revenue:** \$325 million

**Headquarters:** Ladson , SC

**Company Locations:** 9

**Employees:** 995

**Services:** Plate Fabrication, Sheet Metal Fabrication

**Markets Served:** Aerospace, Heavy Equipment, Marine, Military/Defense, Oil And Gas



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**2024 Revenue:** \$260 million

**Projected 2025 Revenue:** \$283 million

**Headquarters:** Southlake , TX

**Company Locations:** 4

**Employees:** 1200

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication

**Markets Served:** Agriculture, Construction, Energy/Power Generation, Military/Defense, Transportation (rail, trucking, etc.)

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## 7 Robinson, Inc.

**2024 Revenue:** \$250 million

**Projected 2025 Revenue:** \$285 million

**Headquarters:** De Pere , WI

**Company Locations:** 4

**Employees:** 690

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication

**Markets Served:** Energy/Power Generation, Food Processing and/or Food Service, Heavy Equipment, Pulp and Paper, Utilities / Infrastructure

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## 8 IMS Companies, LLC.

**2024 Revenue:** \$226 million

**Projected 2025 Revenue:** \$250 million

**Headquarters:** Des Plaines , IL

**Company Locations:** 6

**Employees:** 1200

**Services:** Sheet Metal Fabrication

**Markets Served:** Appliance, Energy/Power Generation, Transportation (rail, trucking, etc.), Utilities / Infrastructure

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## 9 Momentum Manufacturing Group

**2024 Revenue:** \$210 million

**Projected 2025 Revenue:** \$220 million

**Headquarters:** Georgetown , MA

**Company Locations:** 12

**Employees:** 700

**Services:** Sheet Metal Fabrication, Tube and Pipe Fabrication

**Markets Served:** Aerospace, Electronics/Precision Equipment, Medical/Pharmaceutical, Military/Defense, Utilities / Infrastructure

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**2024 Revenue:** \$205 million

**Projected 2025 Revenue:** \$210 million

**Headquarters:** Indianapolis , IN

**Company Locations:** 1

**Employees:** 484

**Services:** Plate Fabrication, Sheet Metal Fabrication

**Markets Served:** Aerospace, Energy/Power Generation, Military/Defense, Oil And Gas

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## 11 Ironform

**2024 Revenue:** \$200 million

**Projected 2025 Revenue:** \$250 million

**Headquarters:** Chicago , IL

**Company Locations:** 8

**Employees:** 750

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication

**Markets Served:** Agriculture, Construction, Heavy Equipment, Transportation (rail, trucking, etc.)

 **IRONFORM**  
(((CT=TT)))

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## 12 Standard Iron & Wire Works LLC

**2024 Revenue:** \$166 million

**Projected 2025 Revenue:** \$155 million

**Headquarters:** Monticello , MN

**Company Locations:** 9

**Employees:** 532

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication, Other , Tanks

**Markets Served:** Agriculture, Construction, Energy/Power Generation, Heavy Equipment, Transportation (rail, trucking, etc.)

 **SI STANDARD  
IRON & WIRE  
WORKS, LLC**  
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## 13 Maysteel Industries, LLC

**2024 Revenue:** \$150 million

**Projected 2025 Revenue:** \$185 million

**Headquarters:** Allenton , WI

**Company Locations:** 6

**Employees:** 850

**Services:** Sheet Metal Fabrication

**Markets Served:** Energy/Power Generation, Telecommunications, Utilities / Infrastructure, Other , Data Center, Renewable Energy

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**2024 Revenue:** \$140 million

**Projected 2025 Revenue:** \$150 million

**Headquarters:** Hartford , WI

**Company Locations:** 4

**Employees:** 450

**Services:** Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication, Other , Coatings and Assembly

**Markets Served:** Energy/Power Generation, Military/Defense, Utilities / Infrastructure

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## 15 Morton Industries LLC

**2024 Revenue:** \$127 million

**Projected 2025 Revenue:** \$135 million

**Headquarters:** Morton , IL

**Company Locations:** 5

**Employees:** 750

**Services:** Sheet Metal Fabrication

**Markets Served:** Energy/Power Generation, Heavy Equipment, Utilities / Infrastructure


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## 16 Petersen Inc.

**2024 Revenue:** \$117 million

**Projected 2025 Revenue:** \$121 million

**Headquarters:** Ogden , UT

**Company Locations:** 2

**Employees:** 470

**Services:** Plate Fabrication, Structural Steel Fabrication

**Markets Served:** Aerospace, Energy/Power Generation, Heavy Equipment, Medical/Pharmaceutical, Military/Defense

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## 17 The Partner Companies

**2024 Revenue:** \$105 million (sheet metal revenue; \$187 million total revenue)

**Projected 2025 Revenue:** \$111 million (sheet metal revenue; total revenue projection is \$210 million)

**Headquarters:** Chicago , IL

**Company Locations:** 14

**Employees:** 900

**Services:** Sheet Metal Fabrication, Other

**Markets Served:** Aerospace, Energy/Power Generation, Medical/Pharmaceutical, Military/Defense, Telecommunications

**TPC** | THE PARTNER COMPANIES

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**2024 Revenue:** \$103.4 million

**Projected 2025 Revenue:** \$112.5 million

**Headquarters:** Mundelein , IL

**Company Locations:** 7

**Employees:** 500

**Services:** Sheet Metal Fabrication

**Markets Served:** Appliance, Automotive (cars, light trucks), Electronics/Precision Equipment, Medical/Pharmaceutical



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## 19 General Stamping & Metalworks

**2024 Revenue:** \$101.5 million

**Projected 2025 Revenue:** \$110 million

**Headquarters:** South Bend , IN

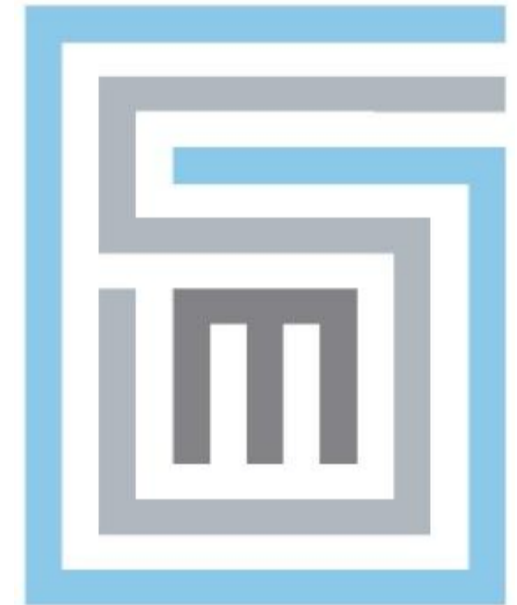
**Company Locations:** 2

**Employees:** 355

**Services:** Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

**Markets Served:** Agriculture, Automotive (cars, light trucks), Energy/Power Generation, Heavy Equipment, Transportation (rail, trucking, etc.)

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## 20 AOC Metalworks

**2024 Revenue:** \$97 million

**Projected 2025 Revenue:** \$110 million

**Headquarters:** Boca Raton , FL

**Company Locations:** 5

**Employees:** 385

**Services:** Sheet Metal Fabrication

**Markets Served:** Appliance, HVAC, Military/Defense

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**AOC METALWORKS**

## 21 Miller Fabrication Solutions

**2024 Revenue:** \$96.4 million

**Projected 2025 Revenue:** \$104.6 million

**Headquarters:** Brookville , PA

**Company Locations:** 4

**Employees:** 398

**Services:** Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

**Markets Served:** Agriculture, Energy/Power Generation, Heavy Equipment, Rail And Locomotive, Utilities / Infrastructure



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**2024 Revenue:** \$90 million

**Projected 2025 Revenue:** \$100 million

**Headquarters:** Honey Brook , PA

**Company Locations:** 6

**Employees:** 340

**Services:** Plate Fabrication

**Markets Served:** Energy/Power Generation, Pulp and Paper, Other , Chemical



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## 23 Wisconsin Steel & Tube

**2024 Revenue:** \$78.2 million

**Projected 2025 Revenue:** \$96.2 million

**Headquarters:** Milwaukee , WI

**Company Locations:** 2

**Employees:** 325

**Services:** Plate Fabrication, Sheet Metal Fabrication

**Markets Served:** Agriculture, Construction, Energy/Power Generation, Recreation (Rv's, ATV's, etc.)



**WISCONSIN STEEL & TUBE**

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## 24 AT&F

**2024 Revenue:** \$75 million

**Projected 2025 Revenue:** \$85 million

**Headquarters:** Cleveland ,

**Company Locations:** 5

**Employees:** 44111

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication

**Markets Served:** Construction, Energy/Power Generation, Food Processing and/or Food Service, Heavy Equipment, Military/Defense



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## 25 SMF

**2024 Revenue:** \$74 million

**Projected 2025 Revenue:** \$85 million

**Headquarters:** Minonk , IL

**Company Locations:** 2

**Employees:** 325

**Services:** Plate Fabrication, Sheet Metal Fabrication

**Markets Served:** Energy/Power Generation, Heavy Equipment



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**2024 Revenue:** \$73.5 million

**Projected 2025 Revenue:** \$74.3 million

**Headquarters:** Albert Lea , MN

**Company Locations:** 3

**Employees:** 300

**Services:** Plate Fabrication, Sheet Metal Fabrication

**Markets Served:** Agriculture, Food Processing and/or Food Service, Medical/Pharmaceutical, Other , Highway Safety, Industrial Equipment



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## 27 Humanetics

**2024 Revenue:** \$73.1 million

**Projected 2025 Revenue:** \$78 million

**Headquarters:** Dallas , TX

**Company Locations:** 3

**Employees:** 384

**Services:** Sheet Metal Fabrication

**Markets Served:** Energy/Power Generation, Medical/Pharmaceutical, Oil And Gas, Telecommunications, Utilities / Infrastructure



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## 28 Alinabal Group

**2024 Revenue:** \$65 million

**Projected 2025 Revenue:** \$105 million

**Headquarters:** Milford , CT

**Company Locations:** 5

**Employees:** 260

**Services:** Plate Fabrication, Sheet Metal Fabrication, Other , tooling and prototypes

**Markets Served:** Electronics/Precision Equipment, Energy/Power Generation, Medical/Pharmaceutical, Recreation (Rv's, ATV's, etc.)



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## 29 EVS Metal, Inc.

**2024 Revenue:** \$58.7 million

**Projected 2025 Revenue:** \$73 million

**Headquarters:** Riverdale , NJ

**Company Locations:** 4

**Employees:** 305

**Services:** Sheet Metal Fabrication, Other , design, machining, finishing, assembly and integrations services

**Markets Served:** Electronics/Precision Equipment, Medical/Pharmaceutical, Utilities / Infrastructure, Other , Interactive Kiosks



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**2024 Revenue:** \$57.2 million

**Projected 2025 Revenue:** \$63 million

**Headquarters:** Elk Grove Village , IL

**Company Locations:** 1

**Employees:** 260

**Services:** Sheet Metal Fabrication

**Markets Served:** Appliance, Electronics/Precision Equipment, Energy/Power Generation, Fitness/Health, Telecommunications



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## 31 OEM Fabricators

**2024 Revenue:** \$54 million

**Projected 2025 Revenue:** \$54 million

**Headquarters:** Woodville , WI

**Company Locations:** 3

**Employees:** 275

**Services:** Plate Fabrication, Sheet Metal Fabrication

**Markets Served:** Construction, Heavy Equipment, Oil And Gas, Rail And Locomotive, Transportation (rail, trucking, etc.)



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## 32 Cupples' J&J Company Inc.

**2024 Revenue:** \$53.4 million

**Projected 2025 Revenue:** \$62 million

**Headquarters:** Jackson , TN

**Company Locations:** 3

**Employees:** 257

**Services:**

**Markets Served:** Agriculture, Energy/Power Generation, Food Processing and/or Food Service, Heavy Equipment, Utilities / Infrastructure



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## 33 Dane Manufacturing Company

**2024 Revenue:** \$51.1 million

**Projected 2025 Revenue:** \$65 million

**Headquarters:** Waunakee , WI

**Company Locations:** 2

**Employees:** 225

**Services:** Sheet Metal Fabrication

**Markets Served:** Appliance, Energy/Power Generation, HVAC, Telecommunications



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**2024 Revenue:** \$50 million

**Projected 2025 Revenue:** \$66 million

**Headquarters:** Marne , MI

**Company Locations:** 4

**Employees:** 300

**Services:**

**Markets Served:** Electronics/Precision Equipment, Energy/Power Generation, Furniture, Medical/Pharmaceutical, Other , Data Centers

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## 35 Rock Run Industries

**2024 Revenue:** \$48.5 million

**Projected 2025 Revenue:** \$55 million

**Headquarters:** Millersburg , IN

**Company Locations:** 2

**Employees:** 135

**Services:** Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication

**Markets Served:** Furniture, Recreation (Rv's, ATV's, etc.)

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## 36 Special Products & Mfg., Inc.

**2024 Revenue:** \$45.9 million

**Projected 2025 Revenue:** \$48 million

**Headquarters:** Rockwall , TX

**Company Locations:** 3

**Employees:** 200

**Services:** Sheet Metal Fabrication

**Markets Served:** Heavy Equipment, Medical/Pharmaceutical, Oil And Gas, Rail And Locomotive, Transportation (rail, trucking, etc.)

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## 37 ReNEW Manufacturing Solutions

**2024 Revenue:** \$45.5 million

**Projected 2025 Revenue:** \$50 million

**Headquarters:** Norcross , GA

**Company Locations:** 5

**Employees:** 190

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication

**Markets Served:** Agriculture, Energy/Power Generation, Heavy Equipment, Rail And Locomotive, Telecommunications

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**2024 Revenue:** \$43.3 million

**Projected 2025 Revenue:** \$47 million

**Headquarters:** Minneapolis , MN

**Company Locations:** 2

**Employees:** 128

**Services:** Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication

**Markets Served:** Construction, Energy/Power Generation, HVAC, Recreation (Rv's, ATV's, etc.), Transportation (rail, trucking, etc.)



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**39 Alacriant Inc.**

**2024 Revenue:** \$41.5 million

**Projected 2025 Revenue:** \$45 million

**Headquarters:** Streetsboro , OH

**Company Locations:** 2

**Employees:** 150

**Services:** Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

**Markets Served:** Agriculture, Construction, Energy/Power Generation, Military/Defense, Utilities / Infrastructure

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**40 Allegiant Manufacturing**

**2024 Revenue:** \$40.2 million

**Projected 2025 Revenue:** \$42.1 million

**Headquarters:** Gallatin , TN

**Company Locations:** 3

**Employees:** 132

**Services:** Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

**Markets Served:** Agriculture, Rail And Locomotive, Transportation (rail, trucking, etc.), Utilities / Infrastructure, Other , Storage Products

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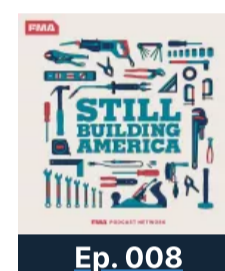
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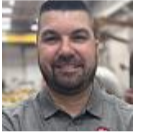
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