

Additionally the spatial orientation of the object (2) is determined by producing additional measurement data with respect to the angle of incidence (α) of the laser beam into the reflector (3) and/or with respect to an adjustable orientation of the reflector (3) relative to the object (2) and by computing the position and spatial orientation of the object (2) by way of measurement data with respect to the direction and the path length of the laser beam (5) and by way of this additional measurement data. Thereby the measurement data of the direction measurement and of the interferometric measurement may be corrected by way of the additional measurement data with respect to the angle of incidence (α) such eliminating their dependency on the angle of incidence. For determining the angle of incidence (α), the reflector (3) is designed in a manner such that a central part of the laser beam (5) passes through the reflector (3) unreflected and behind the reflector (3) impinges a position sensor (12) arranged stationary relative to the reflector, while a peripheral part of the laser beam (5) is reflected parallel and used for the interferometric measurement. Lindqvist WO9116598 discloses a device for determination of the topography of a surface by measuring its normal vector point-by-point, as well as devices for determination of the curvature of the surface in these points, and for determination of the orientation, position, shape and size of holes in the surface. These devices are based on the use of opto-electronic sensors (1; 1-2) for measurement of the spatial position of active light sources. The invention is furthermore based on an accessory tool (1; 4) consisting of a body (3a; 5), a minimum of two light sources (3a; 6-8) and three contact pins (3a; 10-12) or a plane contact surface. The contact pins or the contact surface positions the tool unambiguously onto a surface (1; 3). By knowledge of the positions of the light sources relative to the contact pins or contact surface of the tool, the orientation of this surface can be determined from the measured spatial coordinates of the light sources. Meier, et al U.S. Pat. No. 5,893,214 discloses a retroreflecting triple prism (17) within a measuring sphere whose base face (18) cuts out a part of the surface (11) of the measuring sphere and whose height is approximately equal to the radius of the measuring sphere (10), the center (16) of the measuring sphere (10) lying on the altitude (19) of the triple prism (17). Greenwood et al U.S. Pat. No. 5,920,483 discloses that large machines, especially those having working envelopes in excess of fifteen feet, exhibit unacceptable errors because of thermal expansion and mechanical misalignments between the axes. The invention uses an interferometric laser tracker or a comparable 3D position sensor to measure the position of a retroreflector attached to the end effector, e.g. a machine head when the machine comes to rest. A computer compares the measured position to the desired position according to the machine media, and adds the appropriate correction with trickle feed media statements to move the machine to the correct position prior to further machining.

Although the techniques described here and in the related art are powerful measuring methods, the prior art fails to teach a tool that has the stability necessary for extreme accuracy. The Markendorf, et al patent U.S. Pat. No. 6,675,122 for instance uses a retroreflector that is mounted for sliding movement on the tool. This introduces errors due to the mechanical mount and movement enabling elements. The present disclosure distinguishes over the prior art providing heretofore unknown advantages as described in the following summary.

SUMMARY

This disclosure defines an apparatus used in a system and method of its use which enables indirect determination of a point position or a series of point positions dynamically defining a curve, i.e., in real time. The system uses two fixed optical trackers whose absolute positions are known. A portable measuring device is made up of a rigid rod supporting a pair of reflectors mounted at spaced apart fixed positions. A reference point is mounted at a further fixed position on the rod preferably at one end, and is positioned on a straight line through the reflectors. The tracker's light beams acquire the reflectors and track their motion so that when the reference point is positioned at the point position to be determined, the point position is immediately determinate by vector addition. Likewise, as the reference point traces a curve its instantaneous positions in time are determinate so as to define the position of the unknown curve.

A primary objective inherent in the above described apparatus and method of use is to provide advantages not taught by the prior art.

A further objective is to provide a means by which dynamic measurements may be taken with a rod type measuring device using optical trackers.

A still further objective is to provide a simple measuring device that is easily moved from one position to another by hand and which is able to be tracked by trackers for logging positions that the device is moved

more than one meaning, then its use must be understood as being generic to all possible meanings supported by the specification and by the word or words describing the element.

The definitions of the words or drawing elements described herein are meant to include not only the combination of elements which are literally set forth, but all equivalent structure, material or acts for performing substantially the same function in substantially the same way to obtain substantially the same result. In this sense it is therefore contemplated that an equivalent substitution of two or more elements may be made for any one of the elements described and its various embodiments or that a single element may be substituted for two or more elements in a claim.

Changes from the claimed subject matter as viewed by a person with ordinary skill in the art, now known or later devised, are expressly contemplated as being equivalents within the scope intended and its various embodiments. Therefore, obvious substitutions now or later known to one with ordinary skill in the art are defined to be within the scope of the defined elements. This disclosure is thus meant to be understood to include what is specifically illustrated and described above, what is conceptually equivalent, what can be obviously substituted, and also what incorporates the essential ideas.

The scope of this description is to be interpreted only in conjunction with the appended claims and it is made clear, here, that each named inventor believes that the claimed subject matter is what is intended to be patented.

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